



# LSEE – EA 4025

## Laboratoire Systèmes Electrotechniques et Environnement

Motor Workshop 2017 – European Copper Institute

Brussels - March 7<sup>th</sup> 2017

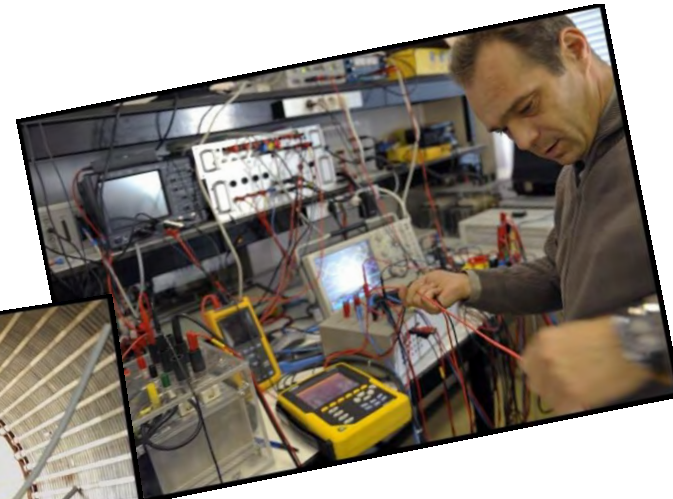
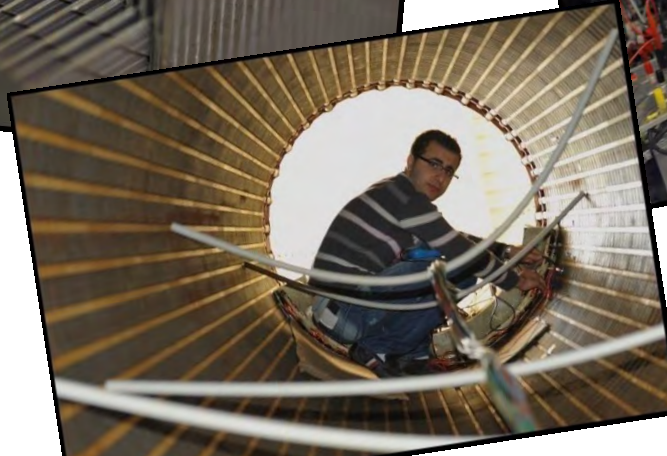
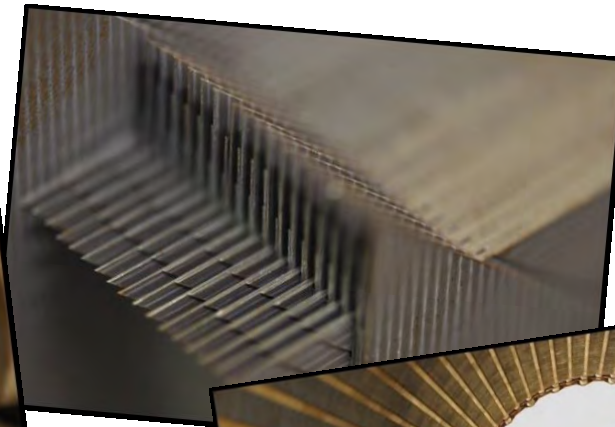


→ **Staff :**

- 6 full Prof, 9 Associate Professor
- 12 Ph-Students – 4 Post-Doc & Engineers
- 2 technical staff

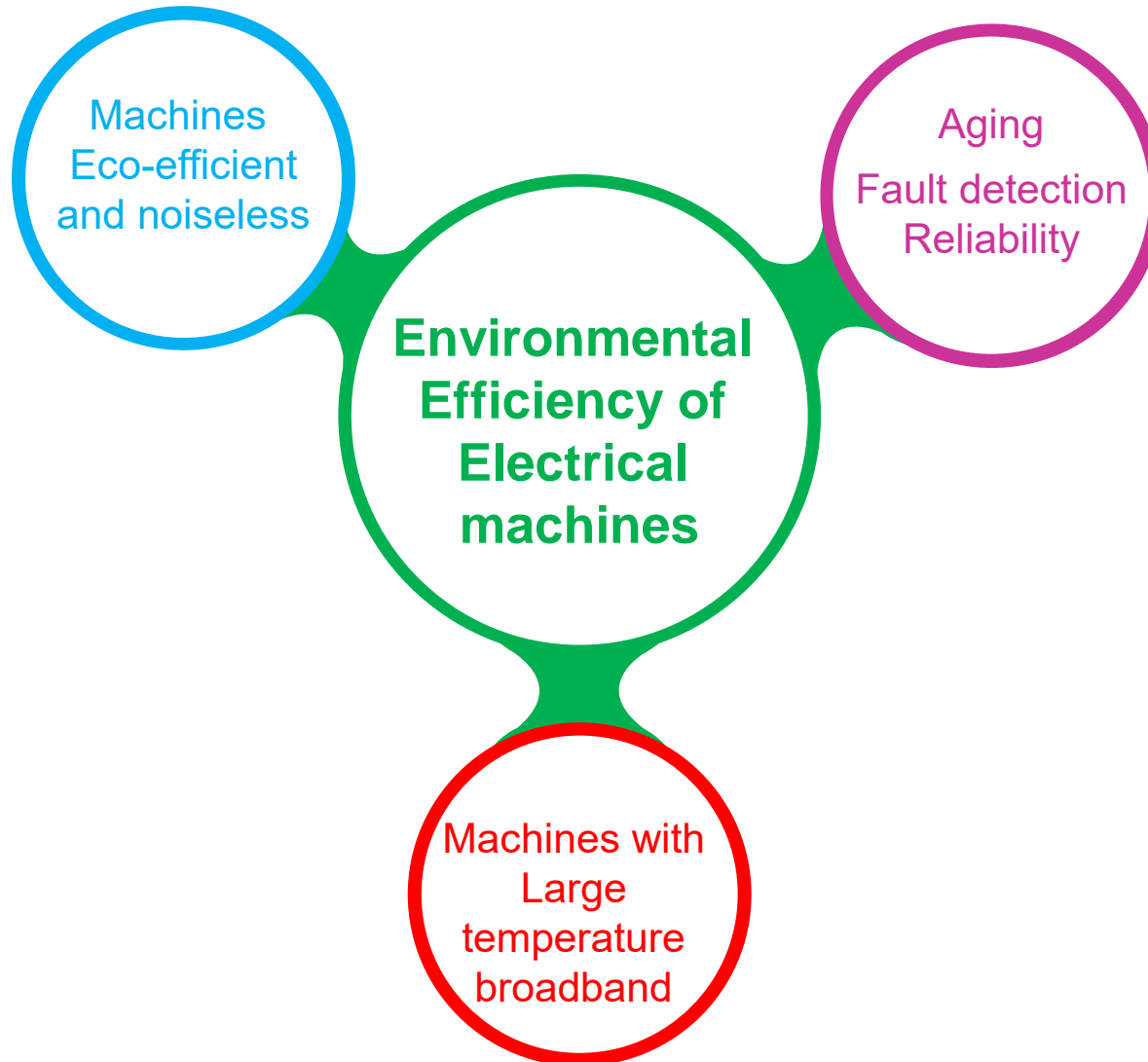
→ **Research Field** ⇨ Applied research on :

- Electrical machines and transformers
- Their constitutive parts

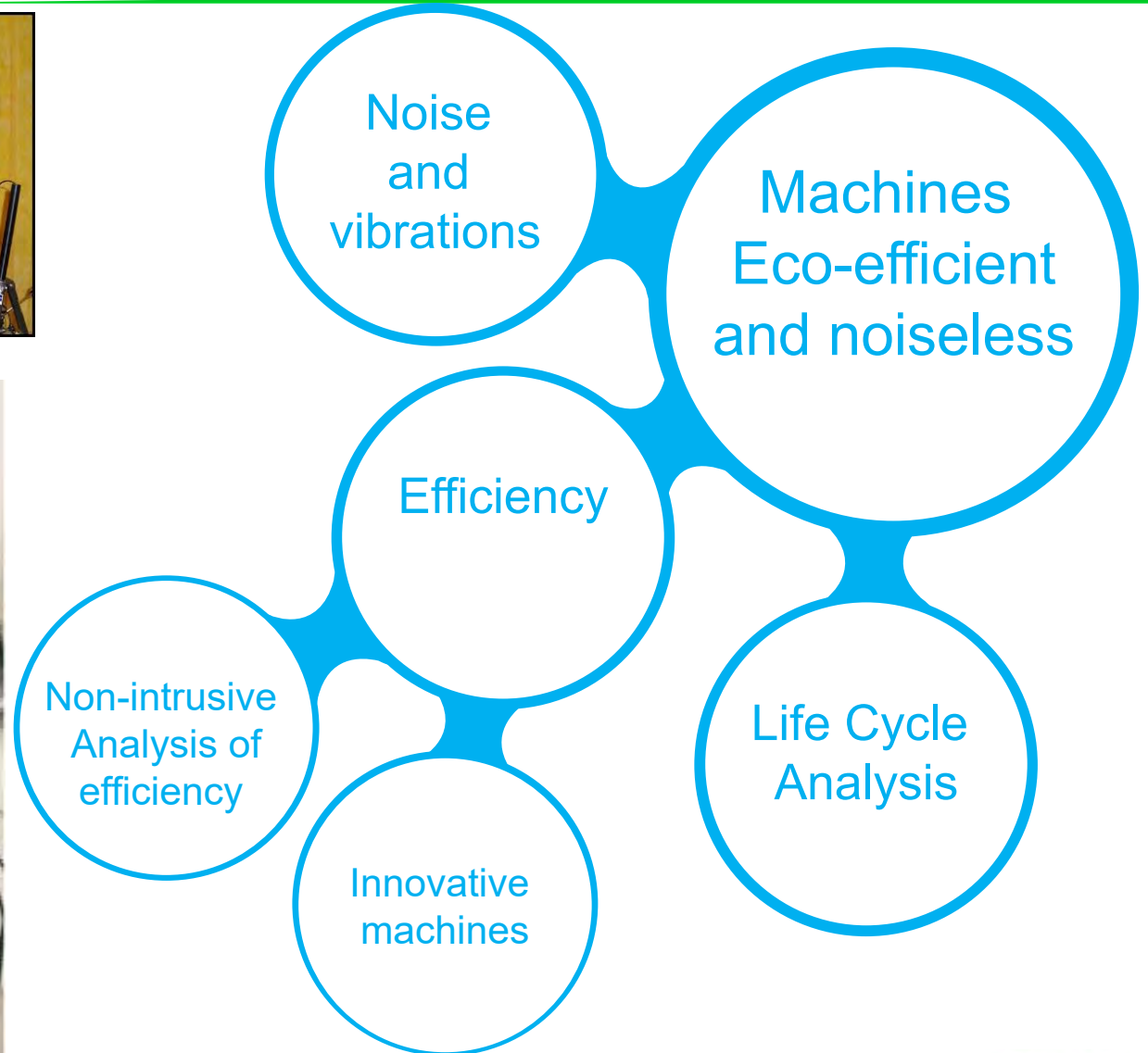


# Research axes

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# Research axes





# Research axes

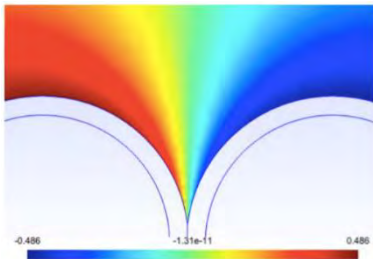
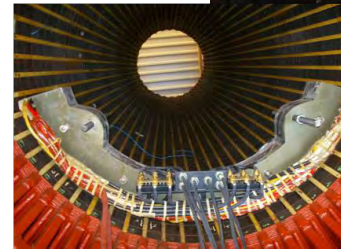
Fault  
detection

Aging  
Fault detection  
Reliability

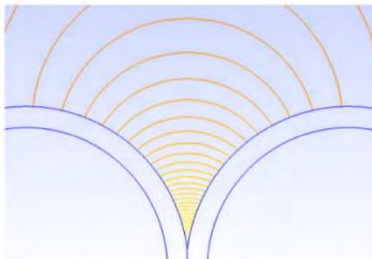
Machine  
lifetime  
increase

Electrical  
Insulation  
System

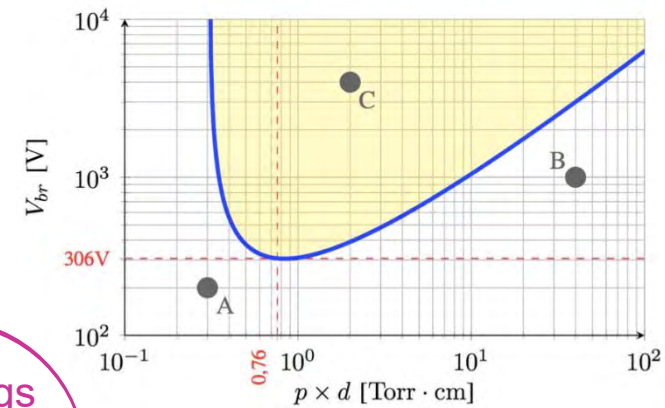
Windings  
Free of  
Partial  
discharges



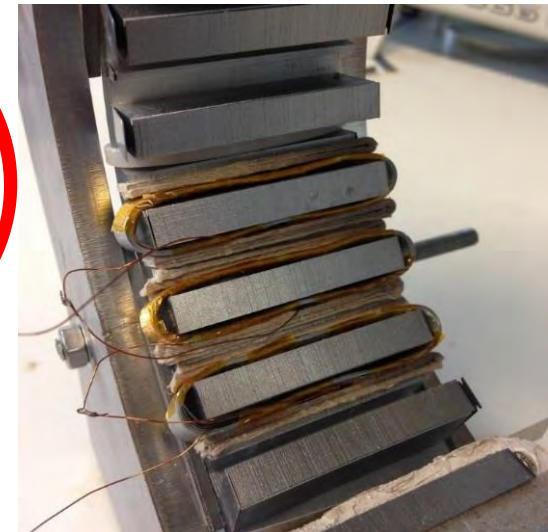
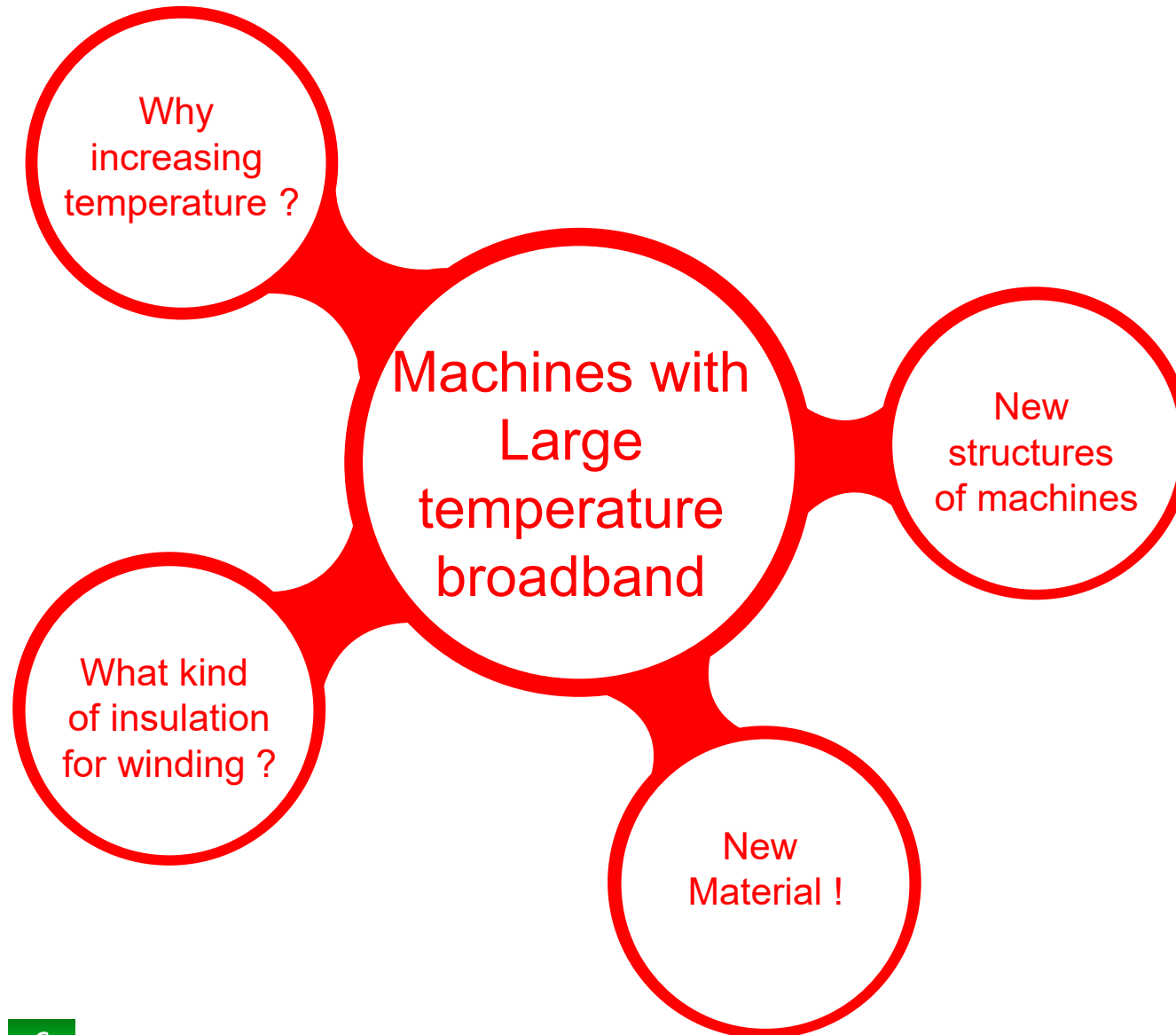
(a) Scalar potential distribution



(b) Electric field lines



# Research axes



# Examples of applications in link to copper

## Laminated Busbar (LBB) improvement

- Partner : AUXEL
- Performance Increase (Voltage, power, temperature, switched frequency, ...)
- New technologies of components electronics power (SiC, ...)

**Amphenol®**  
**AUXEL**



# Examples of applications in link to copper

## Induction machine with low environmental footprint

→ Partners : EDF R&D / ADEME / TKES / Green Isolight International



ThyssenKrupp



→ **Eco balance >0 over a cumulative operating period of 10 years (1500h/y)**

- ▶ Wires enamelled :
  - polymerised by UV extrusion
  - without solvent
- ▶ Thermobonded winding



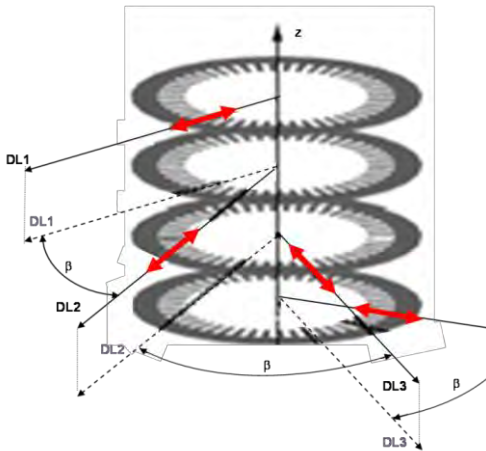


# Examples of applications in link to copper

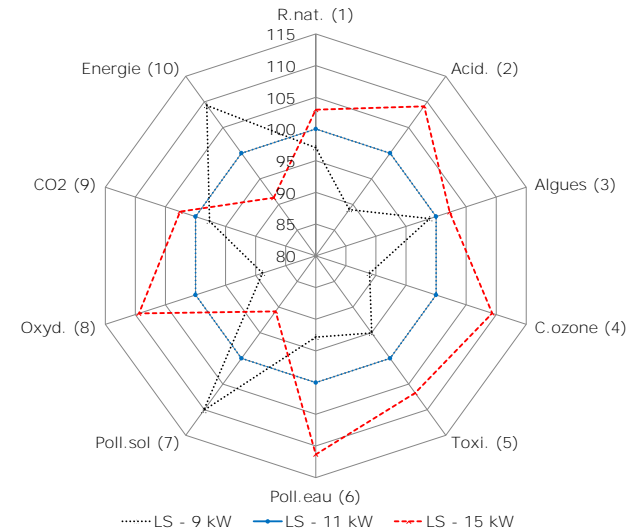
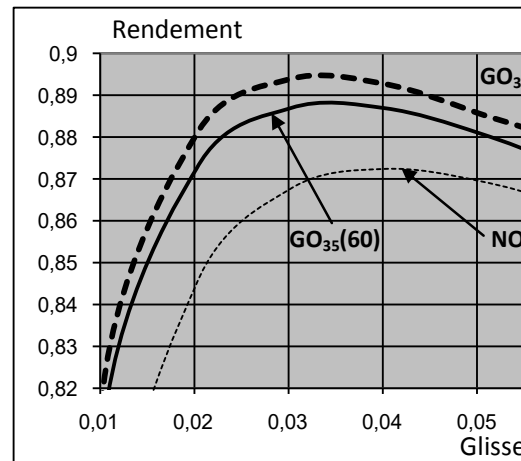
## Induction machine with low environmental footprint

- Shifted GO sheets to reduce iron losses

PARTNER :



- Life Cycle Analysis



# Examples of applications in link to copper

Induction machines with very high efficiency obtained by copper die cast rotor and grain oriented electrical steel



**up to 4 kW per kg for induction motor**



- Modification of the magnetic rotor and stator circuit: use of GO steel
- Implementation of an overmoulded copper cage rotor
- Determination of the impact of a thermal shock on GO sheets



**Rotors à cage Cuivre**



# Examples of applications in link to copper

## Insulation characterization :

→ Partner : SKYAZUR



→ Increase performance

↳ Copper fill factor raised to 80%

→ Optimisation :

↳ Size of the headwindings



⇒ Patent N° WO2015/166188



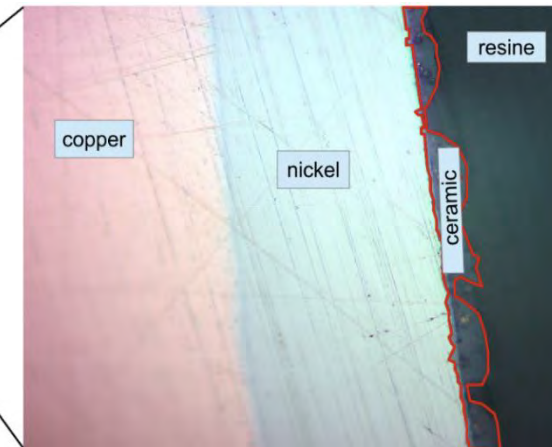
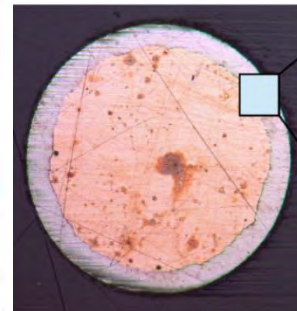
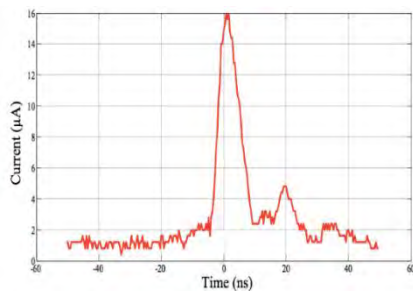
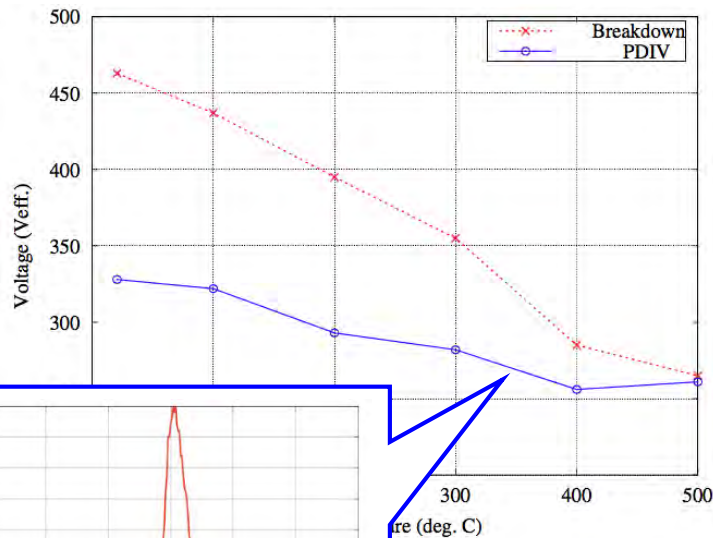
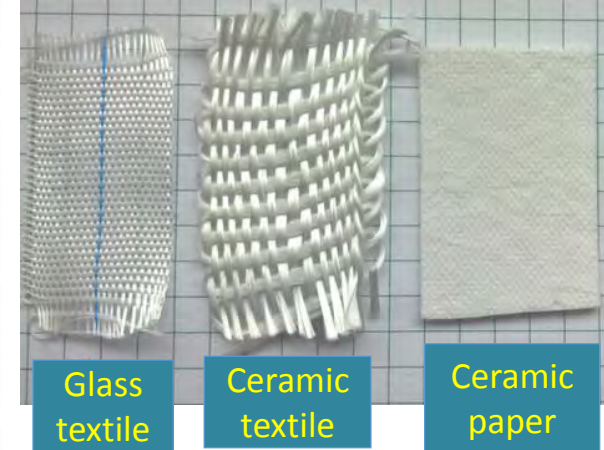
# Examples of applications in link to copper

## High temperature machines

Nickel Clad Copper wires insulated by :

- Mineral sheet (Mica)
- Ceramic coat

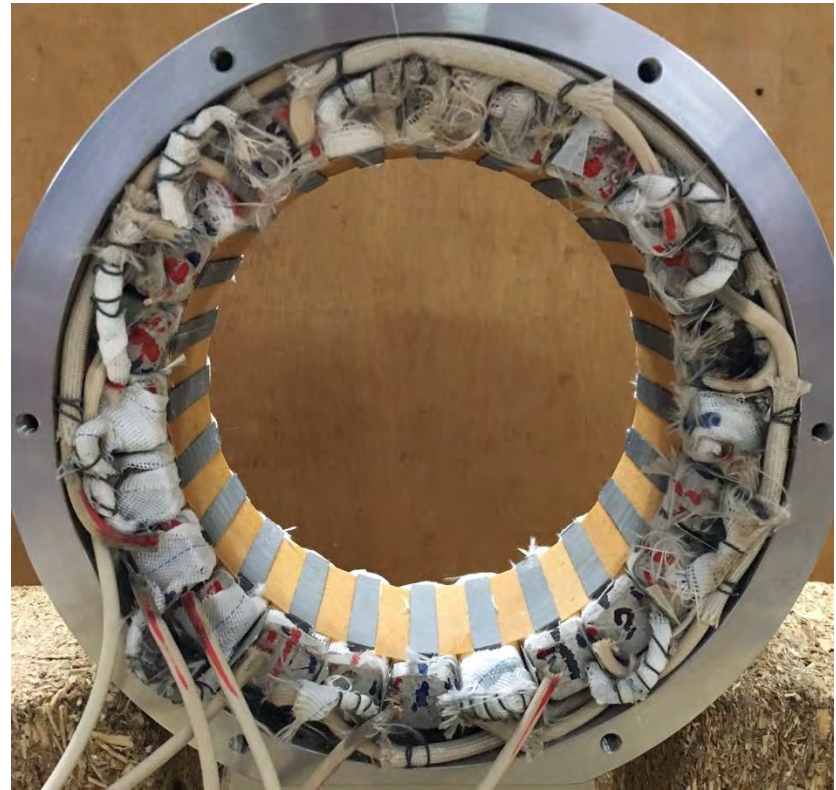
The nickel is a buffer layer used as a diffusion barrier



# Examples of applications in link to copper

## High temperature machines

- ⇒ Stator coils of synchronous machine capable of operating at 500 ° C
- ⇒ For *aeronautic applications*

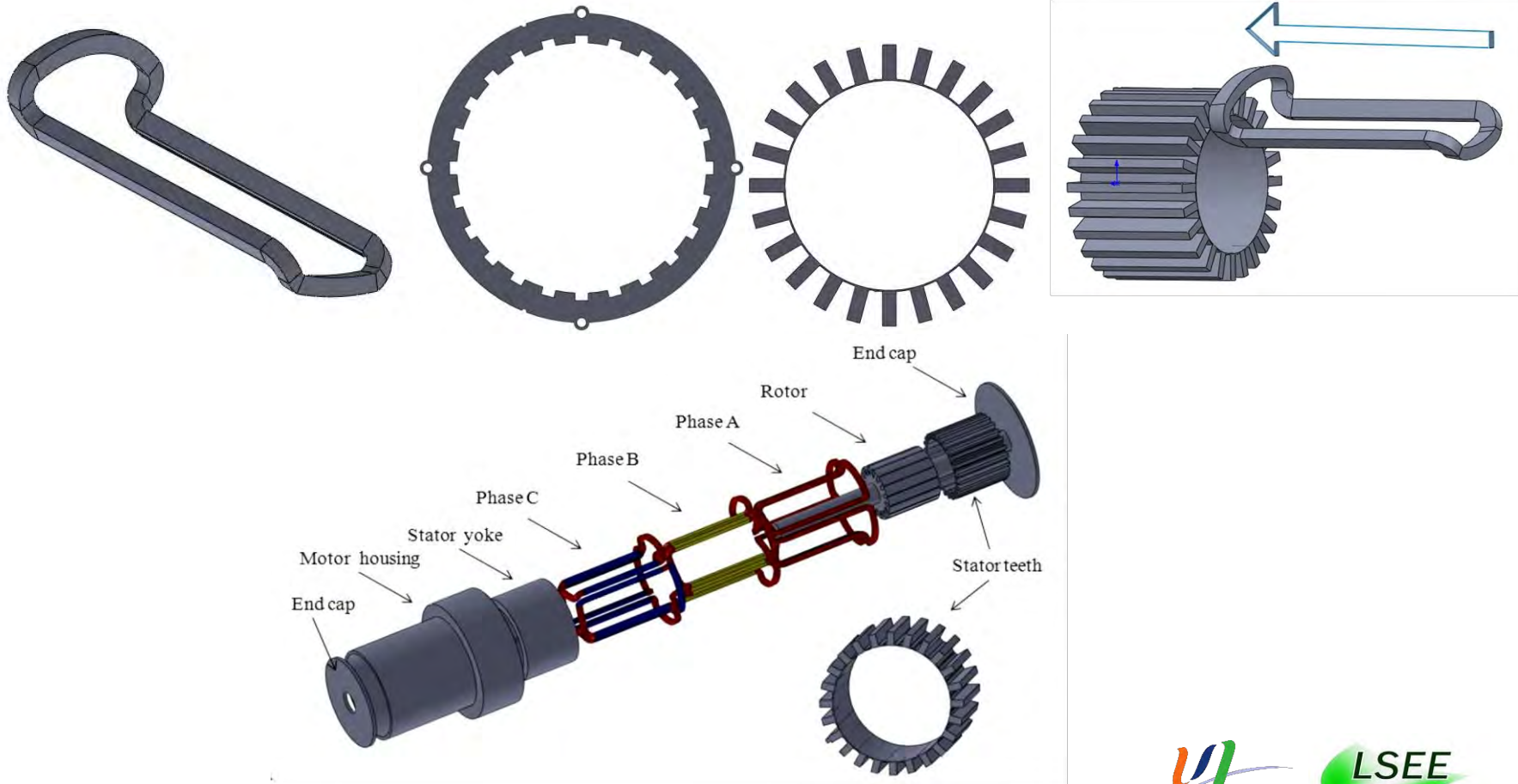




# Examples of applications in link to copper

## High temperature machines : exemple of an induction machine

- ⇒ Coil with “S shape”
- ⇒ Stator magnetic circuit with separated teeth and yoke



# Equipments

## Noise and vibrations



- Microphones
- Accelerometers
- Shaker
- Hammer
- Modal analysis



# Equipments

## *Insulation characterization*

- Partial discharges detectors
- Impedance bridge from 20Hz to 100MHz
- PWM sources
- Aging monitoring
- Impregnation stand
- Furnace up to 1200°C with gaz line
- Climatic chamber (-70°C -180°C) and humidity (0% to 95%)





# Equipment

## *Enemalled horizontal machine*

→ Open to test new insulation varnish or new products (sol gel, oxyde,...)





[www.lsee.fr](http://www.lsee.fr)

Actions in the futur :

Continue our expertise for industrial partners

Study of Nickel clad influence on electrical and magnetic properties with increasing temperature.